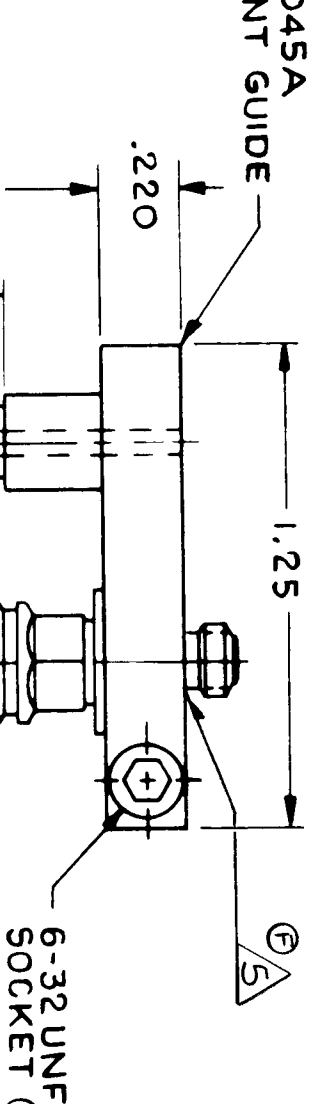
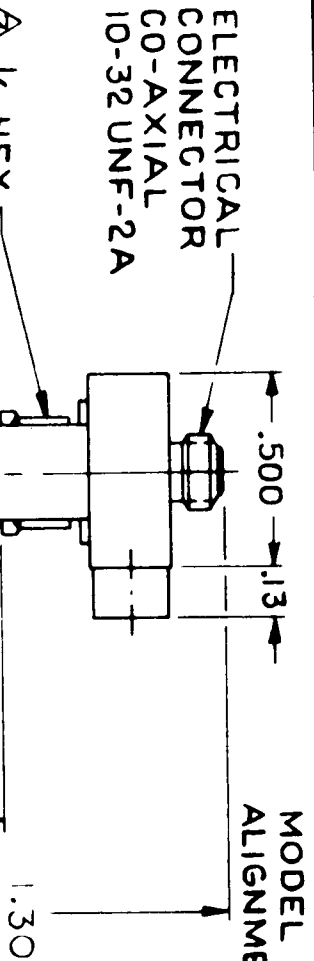


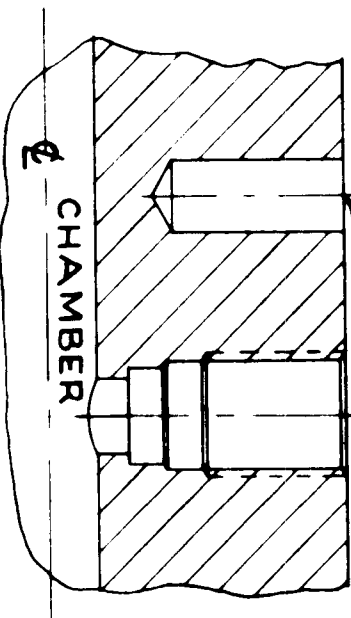
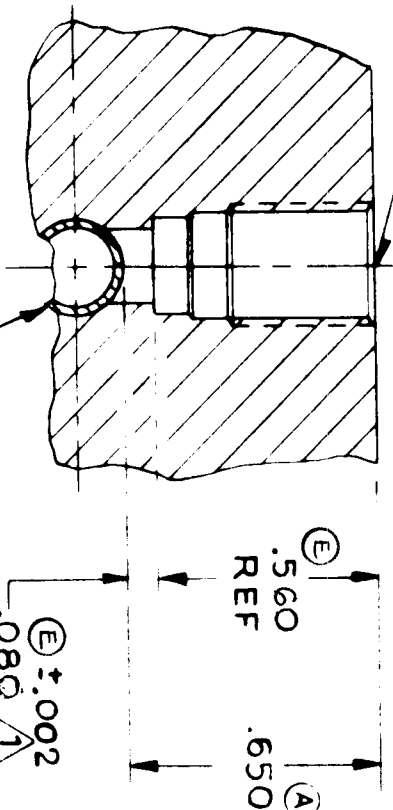
APPLICATION			
QTY.	NEXT ASSY.	USED ON	I/A R



REVOLUTIONS		
REV	DESCRIPTION	APP'D
A	.710 WAS .765, .650 WAS .700 ECR #99	206 4-26-77
B	.750 WAS .250 ECR #334	206 10-26-78
C	REV PER ECR #578	206 6-11-80
D	065A27 WAS A21 ECR #1056	206 11-24-82
E	REUSED PER ECR #1439 E4	206 4/12/84
F	APPROVED ECR #2087 E4	206 7/2/97

MODEL 065A27 SPACER SET
 CONSISTS OF 9 SPACERS
 .248 O.D. X .010 THRU .018 THK

DRILL #9 (.1960 DIA) THRU 1 WALL
 BORE 1/4 (.250 DIA) X .565 DEEP
 CD RILL "I" (.272 DIA) X .450 DEEP
 TAP 5/16-24 UNF-28 X .350 DEEP



OF XDCR HOLE TO BE
 PARALLEL WITH
 ALIGNMENT HOLE
 TO WITHIN ±15 MIN
 PILOT DRILL #16 (.177 DIA)
 X .500 DEEP MIN.
 REAM 3/16 (.1875 DIA)
 X .500 DEEP

LOCATE YELLOW DOT TOWARD CASE MOUTH.

ALIGNMENT HOLE MAY BE LOCATED EITHER
 FOR OR AFT OF XDCR MOUNTING HOLE.

MOUNTING TORQUE ON 1/4 HEX, 2-5 FT. LBS.

OF (.1960 DIA) HOLE MUST INTERSECT OF CHAMBER BORE WITHIN .001

HOLD THIS DIMENSION TO OBTAIN FLUSH MOUNT.

UNLESS OTHERWISE SPECIFIED:		MATERIAL	
DIMENSIONS ARE IN INCHES.		FINISH	
TOLERANCES		TITLE	
FRACTIONS : 1/64		INSTALLATION DRAWING	
DECIMALS : .005		MODEL 117B67 CONFORMAL	
ANGLES : 1/2 DEG		BALLISTICS TRANSDUCER	
BREAK SHARP EDGES		SCALE	
.003 - .005		2 X	

.750	22 WMRF
.250	22 WRF
"X"	CALIBER

pcb piezotronics, inc.
 BUFFALO, NEW YORK 14225

CODE	DWG. NO.
IDENT NO.	117-2670-90
SHEET	1 OF 1