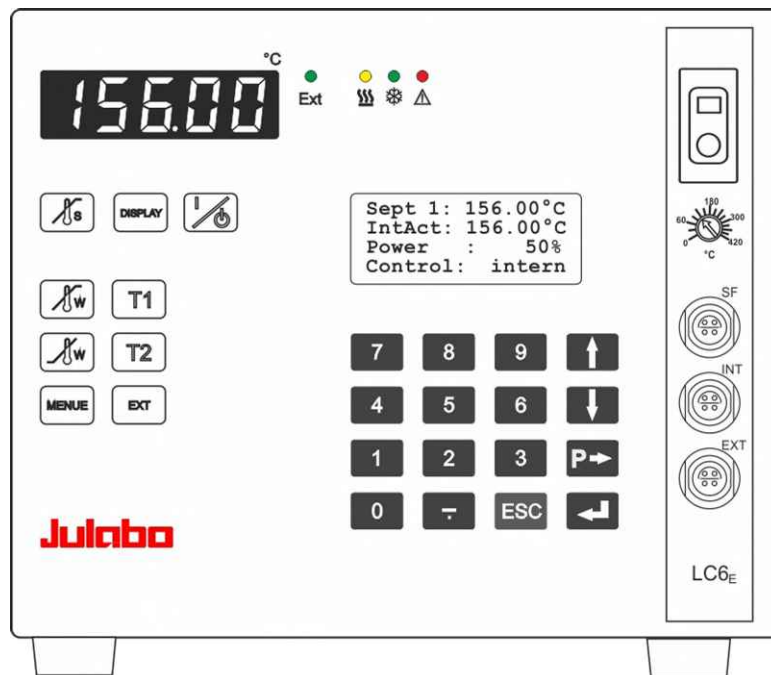


OPERATING MANUAL

Programmable Controller LC6_E



Julabo
THE TEMPERATURE CONTROL COMPANY

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Congratulations!

You have made an excellent choice.

JULABO thanks you for the trust you have placed in us.

This operating manual has been designed to help you gain an understanding of the operation and possible applications of our circulators. For optimal utilization of all functions, we recommend that you thoroughly study this manual prior to beginning operation.

Unpacking and inspecting

Unpack the circulator and accessories and inspect them for possible transport damage. Damage should be reported to the responsible carrier, railway, or postal authority, and a damage report should be requested. These instructions must be followed fully for us to guarantee our full support of your claim for protecting against loss from concealed damage. The form required for filing such a claim will be provided by the carrier.

Important: keep operating manual for future use

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1. Intended use

Fulfilling its principle task, reliable temperature control and measurement, the LC6_E temperature controller also implements safety and monitoring functions, particularly in the areas of chemical research and quality control. The sophisticated capabilities of the unit allow wide application with electrical heating devices such as

heating hoods, heating baths,
heating pads and bandages,
water and oil baths.



JULABO Temperature controllers are not suitable for direct temperature control of foods, semi-luxury foods and tobacco, or pharmaceutical and medical products. Direct temperature control means unprotected contact of the object with the bath medium (bath fluid).

1.1. Description

Setting is rapid and simple using the keypad with its easy to learn symbols. Keypad is splash-proof, easily cleaned and ergonomically designed.

The microprocessor technology allows four temperature values to be stored and indicated on the DIALOG-DISPLAY (LCD): working temperatures T1 and T2, high and low temperature warning limits.

The safety value for excess temperature protection, a safety installation independent from the control circuit, is adjustable on the front with simultaneous indication on the MULTI-DISPLAY (LED).

The RS232/RS485 port permits modern process engineering without additional interface, directly on-line, from the circulator to your application equipment.

Besides the digital interface, additionally analog connectors are provided, such as for Pt100 external sensor, analog programmer input, temperature recorder output and others.

2. Operator responsibility – Safety recommendations

The products of JULABO ensure safe operation when installed, operated, and maintained according to common safety regulations. This section explains the potential dangers that may arise when operating the circulator and also specifies the most important safety precautions to preclude these dangers as far as possible.

- The operator is responsible for the qualification of the personnel operating the units.
- The personnel operating the units should be regularly instructed about the dangers involved with their job activities as well as measures to avert these dangers.
- Make sure all persons tasked with operating, installing, and maintaining the unit have read and understand the safety information and operating instructions.
- When using hazardous materials or materials that could become hazardous, the circulator may be operated only by persons who are absolutely familiar with these materials and the circulator. These persons must be fully aware of possible risks.

If you have any questions concerning the operation of your unit or the information in this manual, please contact us!

Contact:	JULABO GmbH	Tel. +49 7823 51-0	info.de@julabo.com
	Gerhard-Juchheim-Strasse 1	Fax +49 7823 2491	www.julabo.com
	77960 Seelbach / Germany		

Safety instructions for the operator:

- You have received a product designed for industrial use. Nevertheless, avoid strikes to the housing, vibrations, damage to the operating-element panel (keypad, display), and contamination.
- Make sure the product is checked for proper condition regularly (depending on the conditions of use). Regularly check (at least every 2 years) the proper condition of the mandatory, warning, prohibition and safety labels.
- Make sure that the mains power supply has low impedance to avoid any negative effects on instruments being operated on the same mains.
- This unit is designed for operation in a controlled electromagnetic environment. This means that transmitting devices (e.g., cellular phones) should not be used in the immediate vicinity. Magnetic radiation may affect other devices with components sensitive to magnetic fields (e.g., monitors). We recommend maintaining a minimum distance of 1 m.
- Permissible ambient temperature: max. 40 °C, min. 5 °C.
- Permissible relative humidity: 50% (40 °C).
- Do not store the unit in an aggressive atmosphere.
- Protect the unit from contamination.
- Do not expose the unit to sunlight.

Appropriate operation

Only qualified personnel is authorized to perform configuration, installation, maintenance and repairs of the unit.

Routine operation can also be carried out by untrained personnel who should however be instructed by trained personnel.

Use:

The bath can be filled with flammable materials. Fire hazard!

There might be chemical dangers depending on the bath medium used.

Observe all warnings for the used materials (bath fluids) and the respective instructions (safety data sheets).

Insufficient ventilation may result in the formation of explosive mixtures. Only use the unit in well ventilated areas. The unit is not for use in explosive atmosphere.

Only use recommended materials (bath fluids). Only use non-acid and non corroding materials.

When using hazardous materials or materials that could become hazardous, the operator must affix the enclosed safety labels (1 + 2) to the front of the unit so they are highly visible:

1		Danger area. Attention! Observe instructions. (operating manual, safety data sheet)
2		Carefully read the user information prior to beginning operation. Scope: EU
or		
2		Carefully read the user information prior to beginning operation. Scope: USA, NAFTA

Particular care and attention is necessary because of the wide operating range.

There are thermal dangers: Burn, scald, hot steam, hot parts and surfaces that can be touched.

	Hot surface warning. (The label is put on by JULABO)
---	---

Observe the instructions in the manuals for instruments of a different make that you connect to the circulator, particularly the respective safety recommendations. Also observe the pin assignment of plugs and technical specifications of the products.

2.1. Disposal



Valid in EU countries

See the current official journal of the European Union – WEEE directive. Directive of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE).

This directive requires electrical and electronic equipment marked with a crossed-out trash can to be disposed of separately in an environmentally friendly manner.

Contact an authorized waste management company in your country.

Disposal with household waste (unsorted waste) or similar collections of municipal waste is not permitted!

2.2. EC Declaration of Conformity

EG-Konformitätserklärung EC-Declaration of Conformity

Hersteller / Manufacturer:

JULABO GmbH
Gerhard-Juchheim-Strasse 1
77960 Seelbach / Germany
Tel: +49 7823 51-0



Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt
We hereby declare, that the following product

Produkt / Product: Temperatur-Laborregler / *Laboratory Temperature Controller*

Typ / Type: LC 6; LC 6E

Serien-Nr. / Serial-No.: siehe Typenschild / *see type label*

aufgrund seiner Konzipierung und Bauart in der von uns in Verkehr gebrachten Ausführung den grundlegenden Sicherheits- und Gesundheitsanforderungen der nachfolgend aufgeführten EG-Richtlinien entspricht.
due to the design and construction, as assembled and marketed by our Company – complies with fundamental safety and health requirements according to the following EC-Directives.

Niederspannungsrichtlinie 2014/35/EU; Low-Voltage Directive 2014/35/EU

EMV-Richtlinie 2014/30/EU; EMC-Directive 2014/30/EU

RoHS-Richtlinie 2011/65/EU; RoHS-Directive 2011/65/EU

Angewandte harmonisierte Normen und techn. Spezifikationen:
Applied following harmonized standards and technical specifications:

EN IEC 63000:2018

Technische Dokumentation zur Beurteilung von Elektro- und Elektronikgeräten hinsichtlich der Beschränkung gefährlicher Stoffe
Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

EN 61010-1 : 2010 / A1 : 2019 / AC : 2019-04, EN 61010-1 : 2010 / A1:2019

Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte, Teil 1: Allgemeine Anforderungen
Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1: General requirements

EN IEC 61010-2-010:2020

Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte Teil 2-010: Besondere Anforderungen an Laborgeräte für das Erhitzen von Stoffen
Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 2-010: Particular requirements for laboratory equipment for the heating of materials

EN 61326-1 : 2013

Elektrische Mess-, Steuer-, Regel- und Laborgeräte- EMV-Anforderungen- Teil 1: Allgemeine Anforderungen
Electrical equipment for measurement, control, and laboratory use - EMC requirements - Part 1: General requirements

Die Konformitätserklärung wurde ausgestellt
The declaration of conformity was issued and valid of

Seelbach, 16.05.2023

i.V. Bernd Rother, Senior Expert Products & Innovation

2.3. UKCA Declaration of Conformity

UK Office: JULABO UK Ltd., Unit 7, Casterton Road Business Park, Old Great North Road, Little Casterton, Stamford, PE9 4EJ, United Kingdom, Tel.: +44 1733 265892

UKCA-Declaration of Conformity

Manufacturer:

JULABO GmbH
Gerhard-Juchheim-Strasse 1
77960 Seelbach / Germany
Tel: +49 7823 51-0



This declaration is issued under the sole responsibility of the product manufacturer

Product: Laboratory Temperature Controller

Type: LC 6; LC 6E

Serial-No.: see type label

The object of the declaration described above is in conformity with the relevant UK Statutory Instruments and their amendments:

Electrical Equipment (Safety) Regulations 2016

Electromagnetic Compatibility Regulations 2016

The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

Applied following harmonized standards and technical specifications:

EN IEC 63000:2018

Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

EN 61010-1 : 2010 / A1 : 2019 / AC : 2019-04, EN 61010-1 : 2010 / A1:2019

Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1: General requirements

EN IEC 61010-2-010:2020

Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 2-010: Particular requirements for laboratory equipment for the heating of materials

EN 61326-1 : 2013

Electrical equipment for measurement, control, and laboratory use - EMC requirements - Part 1: General requirements

Authorized representative in charge of administering technical documentation:

JULABO UK Ltd., Mr. Gary Etherington, Unit 7, Casterton Road Business Park, Little Casterton, Stamford PE9 4EJ
United Kingdom, Telephone: +44 1733 265892

The declaration of conformity was issued and valid of

Seelbach, 16.05.2023

A handwritten signature in black ink, appearing to read 'B. Rother'.

i.V. Bernd Rother, Senior Expert Products & Innovation

2.4. Warranty conditions

JULABO GmbH warrants its products against defects in material or in workmanship, when used under appropriate conditions and in accordance with appropriate operating instructions

for a period of ONE YEAR.

Extension of the warranty period – free of charge



With the '1PLUS warranty' the user receives a free of charge extension to the warranty of up to 24 months, limited to a maximum of 10 000 working hours.

To apply for this extended warranty the user must register the unit within four weeks after commissioning on **www.julabo.com**, indicating the serial no. The extended warranty will apply from the date of JULABO GmbH's original invoice.

JULABO GmbH reserves the right to decide the validity of any warranty claim. In case of faults arising either due to faulty materials or workmanship, parts will be repaired or replaced free of charge, or a new replacement unit will be supplied.

Any other compensation claims are excluded from this guarantee.

2.5. Technical specifications

		LC6 _E	
Adjustable temperature range	°C	-100 ... 400	
Display accuracy	%	±0.5 ±1Digit	
Temperature stability	°C	>±0.03	
Temperature selection via keypad		digital indication on DIALOG-Display (LCD)	
remote control via personal computer		indication on monitor	
Temperature indication		MULTI-DISPLAY (LED) DIALOG-DISPLAY (LCD)	
Resolution	°C	0.01	
Absolute Temperature Calibration			
ATC INT	°C	±9.99	
ATC EXT	°C	±9.99	
Temperature control			
		ICC - Intelligent Cascade Control, self tuning parameters for control and modification	
Electrical connections:			
Computer interface RS232 or RS485			
Programmer input		0 to 10 V / 0 to 20 mA	
Temperature recorder outputs		Channel 1 / 2	0 to 10 V
		Channel 3	0 to 20 mA / 4 to 20 mA
Stand-by input			
External alarm device		24 to 0 V DC / max. 25mA	
Safety sensor „SF“		Pt100, 4-lead technique	
Measurement and control sensor „INT“		Pt100, 4-lead technique	
Measurement and control sensor „EXT“		Pt100, 4-lead technique	
Ambient temperature	°C	5 ... 40	
Overall dimensions (WxDxH)	In./cm	8 x 7 x 7 / 21 x 18 x 18	
Weight	lbs./kg	7.7 / 4	
Control connector for solenoid valve			
		230 V / max. 1.25 A	115 V / max. 1.25 A
Mains power socket for heating device			
resistive load		max.3000 W	max. 1400 W
Mains power connection ±10 %	V/ Hz	230 / 50/60	115 / 60
Current consumption	A	14	
Total power consumption	W	3100	1400

All measurements have been carried out at:
 rated voltage and frequency ambient temperature: 20 °C

Technical changes without prior notification reserved.

Safety installations according to IEC 61010-2-010:

Excess temperature protection	adjustable from 0 °C ... 420 °C
-------------------------------	---------------------------------

Supplementary safety installations

High temperature warning function	optical + audible (in intervals)
Low temperature warning function	optical + audible (in intervals)
Supervision of the working sensor	plausibility control
Alarm indication	optical + audible

Environmental conditions according to EN 61 010, part 1:

Use only indoor.

Altitude up to 2000 m - normal zero.

Ambient temperature: +5 ... +40 °C (for storage and transportation)

Air humidity:

Max. rel. humidity 80 % for temperatures up to +31 °C,

linear decrease down to 50 % relative humidity at a temperature of +40 °C

Max. mains fluctuation of ± 10 % are permissible.

Protection class according to EN 60 529	IP31
The unit corresponds to Class	I
Overvoltage category	II
Pollution degree	2



Caution:

The unit is not for use in explosive environment.

Standards for interference resistance according to EN 61326-1

This unit is an ISM device classified in Group 1 (using high frequency for internal purposes) Class A (industrial and commercial range).

3. Safety notes for the user

3.1. Explanation of safety notes



In addition to the safety warnings listed, warnings are posted throughout the operating manual. These warnings are designated by an exclamation mark inside an equilateral triangle. "Warning of a dangerous situation (Attention! Please follow the documentation)."

The danger is classified using a signal word.

Read and follow these important instructions for averting dangers.



Warning:

Describes a **possibly** highly dangerous situation. If these instructions are not followed, serious injury and danger to life could result.



Caution:

Describes a **possibly** dangerous situation. If this is not avoided, slight or minor injuries could result. A warning of possible property damage may also be contained in the text.



Notice:

Describes a **possibly** harmful situation. If this is not avoided, the product or anything in its surroundings can be damaged.

3.2. Explanation of other notes



Note!

Draws attention to something special.



Important!

Indicates usage tips and other useful information.

3.3. Safety recommendations

Follow the safety recommendations to prevent damage to persons or property. Further, the valid safety instructions for working places must be followed.

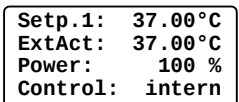


- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as a safe disconnecting device from the line and must always be easily accessible.
- Place the instrument on an even surface on a pad made of **non-inflammable** material.
- Observe the flash point of the bath medium used. The excess temperature protection should be set at least 25 °C below the fire point.
- Set up the heating device according to the instructions prior to connection to the controller and ensure secure attachment to the bath.
Danger of burning and fire!
- Immerse both temperature sensors in the bath medium and ensure secure attachment.
- Observe the limited working temperature range when using plastic bath tanks.
- Do not stay in the area below the unit.
- Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your unit.
- Check the filling level of the bath fluid from time to time. The heater must always be fully covered with the bath fluid!
- Never operate the unit without bath fluid in the bath.
- Never operate damaged or leaking equipment.
- Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
- Transport the unit with care.
- Sudden jolts or drops may cause damage in the interior of the unit.
- Always empty the bath before moving the unit.
- Never operate equipment with damaged mains power cables.
- Observe all warning labels.
- Never remove warning labels.
- Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.
- Repairs are to be carried out only by qualified service personnel.



- Some parts of the bath cover may become extremely warm during continuous operation. Therefore, exercise particular caution when touching these parts.
Use safety glasses!

4. Operating controls and functional elements

1		Mains power switch, illuminated
2		Start / stop key
3		Working temperature T1
4		Working temperature T2
5		High temperature warning limit
6		Low temperature warning limit
7		Safety temperature
8		Adjustable excess temperature protection (safety temperature)
9		Control type: internal/external control
10		MULTI-DISPLAY (LED) temperature indication
<u>Indicator lights:</u>     Temperature indication - external actual value Heating / Cooling / Alarm		
11		Display of internal/external actual value
12		DIALOG-DISPLAY (LCD) for indication of: Line 1: Setpoint  or  or  or  Line 2: Internal or external actual value  Line 3: Heating power in % Line 4: Control type: internal /  external control
13		MENUE key - for selecting the menu functions
14		Cursor keys - Select menu items
15		P-key Selecting parameters
16		Numeral keypad: numerals 0 to 9; minus / decimal point
17		Enter key 1) Store value / parameter 2) Next lower menu level
18		Escape key 1) Cancel entries 2) Return to a higher menu level

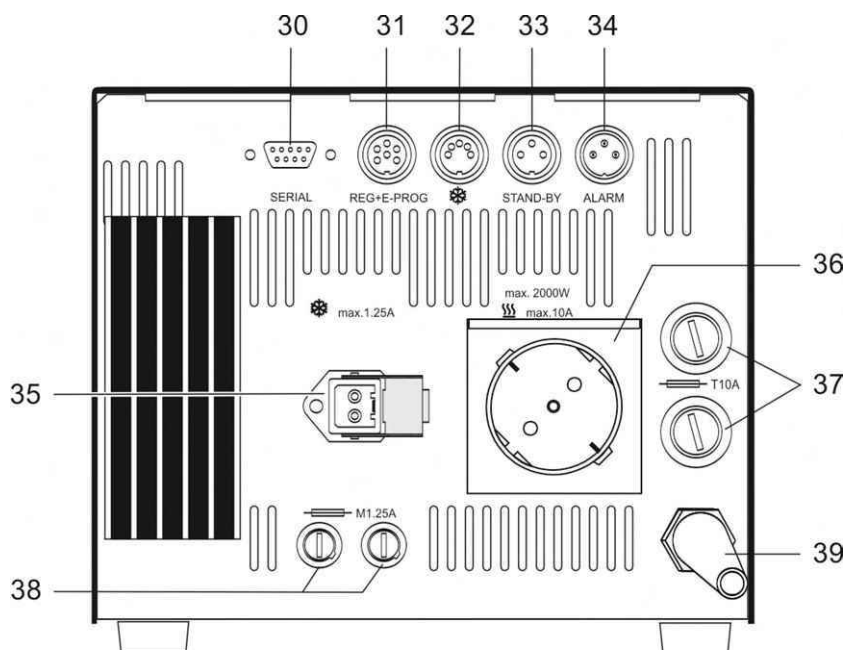
- 19  SF
- 20  INT
- 21  EXT

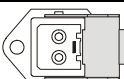
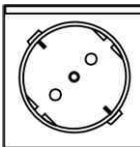
Socket for safety sensor

Socket for internal measurement and control sensor

Socket for external measurement and control sensor

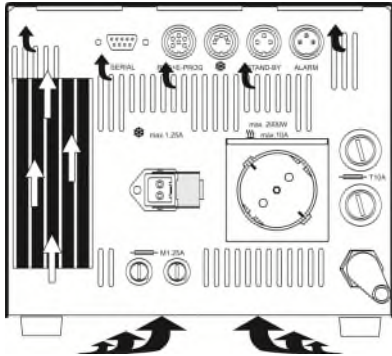
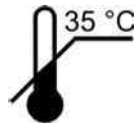
Rear view



30		SERIAL	Interface RS232/RS485
31		REG+E-PROG	Programmer input and temperature recorder output
32			Socket: control cable of JULABO refrigerated circulator or output for alarm messages
33		STAND-BY	Stand-by input (for external emergency switch-off)
34		ALARM	Alarm output (for external alarm signal)
35			Control output for solenoid valve 230 V / max. 1.25 A 115 V / max 1.25 A
36			Grounded mains socket for heating device (max. resistive load 3000 W) (230 V / 2000 W max. resistive load) (115 V / 1400 W max. resistive load)
37			Mains fuses T16A at 230 V T12,5 at 115 V
38			Fuses T 1.25 A (for connectors 35)
39			Mains power cable with plug

5. Operating procedures

5.1. Installation



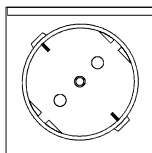
- The unit should be set up at a dry location.
- Place the unit in an upright position and do not obstruct the ventilation.
- A wall distance of at least 10 cm must be maintained for ventilation, allowing internal heat to be conducted away from the unit.
- If one or more temperature controllers are set up in a cabinet for example, take care of good ventilation (waste heat per unit = approx. 60 Watts).
- The ambient temperature must not exceed 35 °C. Ambient temperatures above 35 °C result in a failure of the unit.
- Do not set up the unit in the immediate vicinity of heat sources and do not expose to sun light.

5.2. Connecting a heating device



Caution:

Set up the heating device according to the instructions or securely fix the unit in the bath tank using appropriate means. Danger of burning and fire!



Connect the power plug to the grounded mains socket (36) on the rear of the programmable controller.



Caution:

Max. resistive load 2000 W at 230 V. Max. current 10 A.

Max. resistive load 1400 W at 115 V. Max. current 12.5 A.

+

5.3. Connecting the temperature sensors



To avoid error message and safety shutdown (see page 43), attach sensors “SF” and “INT” before switching the instrument ON.

- Attach the working sensor to socket labeled “INT” and the safety sensor to socket labeled “SF”.

Sensor calibration:

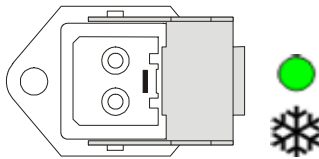
When the controller is first placed into operation or whenever a sensor is replaced, a working sensor calibration must be carried out (ATC - see page 42).



Caution:

Place both sensors into the bath medium and securely fix the sensors.

5.4. Controlling an intermittent cooling water supply



The control output (35) is intended for the attachment of a solenoid valve (230 V or 115 V - max. 1.25 A) which can be used to control the flow of a liquid coolant. The flow of a coolant is indicated by the illumination of a green indication light on the control panel of LC6_E.

The solenoid valve is designed to be attached to the coolant supply line.

Order-No.	Description
8 980 703-3	Solenoid valve (230 V)
8 980 703-2	Solenoid valve (115 V)



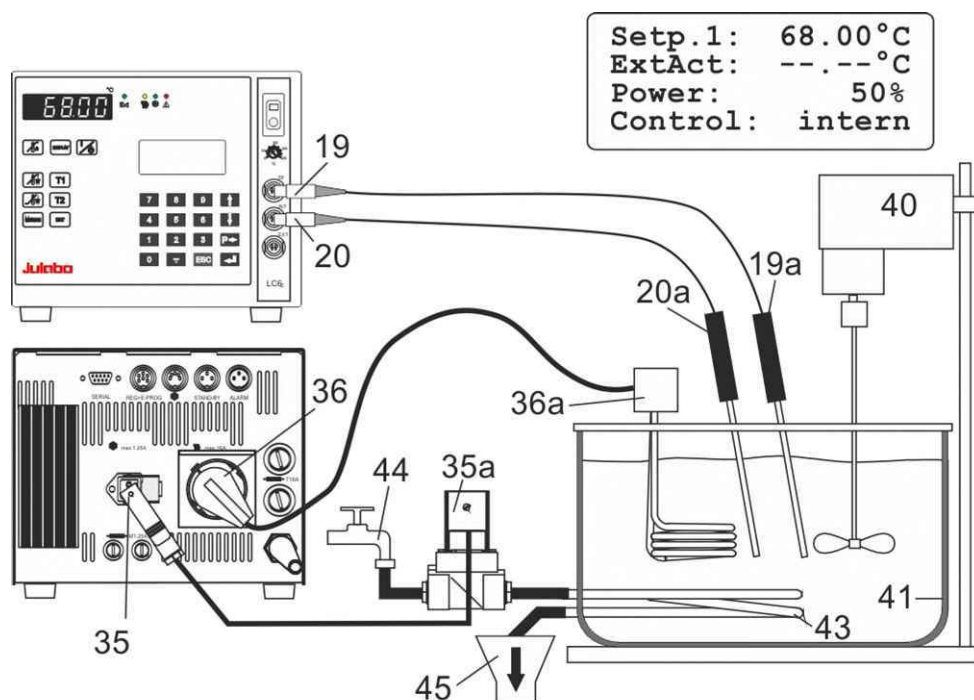
Caution:

Securely attach all tubing to prevent slipping.

5.5. Applications

Controlling an open bath with a direct heating device and internal control:

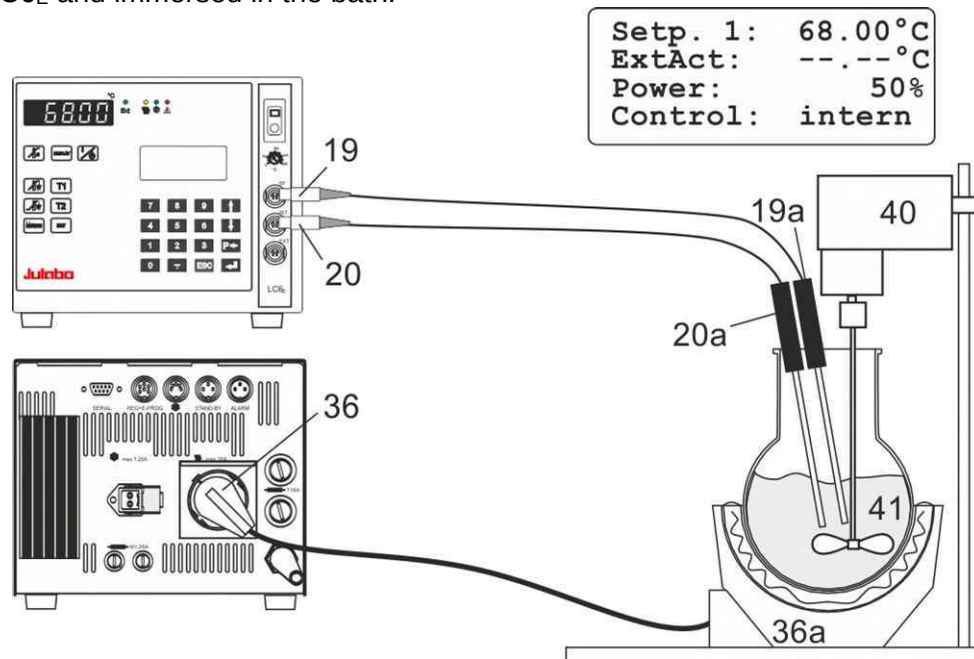
- A heating dice is used to heat the bath fluid.
- Both the measurement and control sensor „INT“ and the safety sensor „SF“ must be connected to the LC6_E and immersed in the bath.
- If a bath is to be operated at or near the ambient temperature, countercooling may be necessary to ensure bath stability. This is accomplished by circulating a coolant such as tap water through a cooling coil immersed in the bath. The flow of the coolant is controlled automatically by the solenoid valve.



19	Connector „SF“	19a	Safety sensor
20	Connector „INT“	20a	Measurement and control sensor
		20b	Measurement sensor
21	Connector „EXT“	21a	Measurement and control sensor
35	Connector for solenoid valve	35a	Solenoid valve
36	Mains socket for heating device	36a	Heating device / heating hood
43	Cooling coil		
44	Tap water connection		
45	Cooling water drain		
40	Stirrer motor for bath circulation		
41	Bath tank		
42	Round bottom flask		

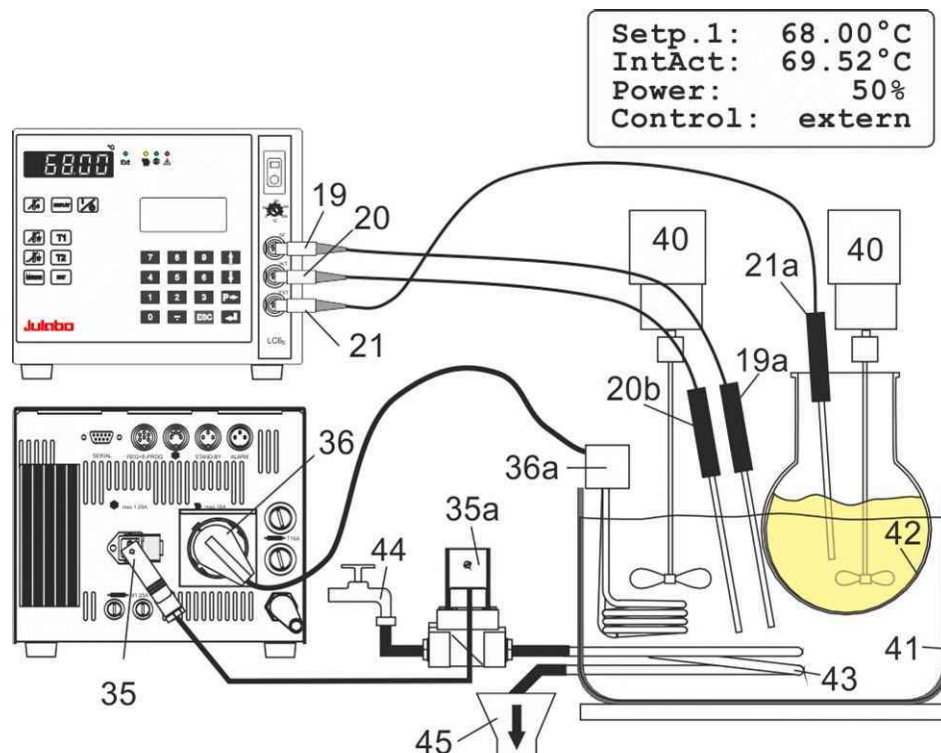
Controlling an open bath with an indirect heating device and internal control:

- The bath fluid is heated with a device providing indirect heat, such as a heating hood.
- Both the measurement and control sensor „INT“ and the safety sensor „SF“ must be connected to the LC6_E and immersed in the bath.



Controlling an open bath with an indirect heating device and external control:

- The bath liquid is heated indirectly with a water bath for example.
- The measurement „INT“ and safety „SF“ sensors must be immersed in the water bath.
- The measurement and control sensor „EXT“ must be immersed in the external bath liquid.



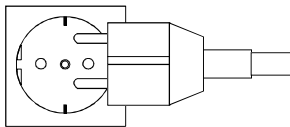
6. Operating procedures

6.1. Power connection



Caution:

- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as safe disconnecting device from the line and must be always easily accessible.
- Never operate equipment with damaged mains power cables.
- Regularly check the mains power cables for material defects (e.g. for cracks).
- We disclaim all liability for damage caused by incorrect line voltages!



Make sure that the line voltage and frequency match the supply voltage specified on the type plate.

Deviations of $\pm 10\%$ are permissible.

6.2. Switching on / Selecting the language



JULABO
HighTech
Laborregler
Version 1.11

-OFF-

Switching on:

Turn on the mains power switch.

The unit performs a self-test.

All segments of the 5-digit MULTI-DISPLAY (LED), all indicator lights and the DIALOG-DISPLAY (LCD) will illuminate.

Then the software version (example: n 1.11) appears. The display "OFF" indicates the unit is ready to operate (standby mode).

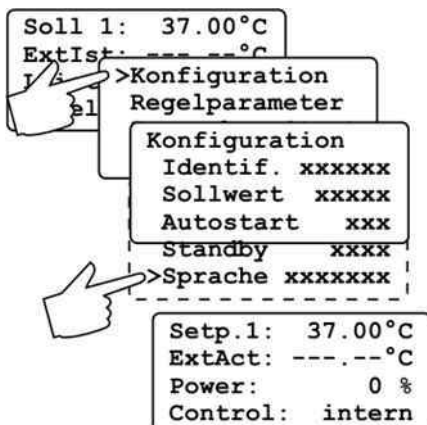
The programmable controller enters the operating mode activated before switching the programmable controller off:

keypad control mode (manual operation) or

remote control mode (operation via personal computer).

Selecting the language:

There are two options for the language of the DIALOG-DISPLAY (LCD): German or English. Select the desired language in the MENUE level under the configuration submenu.



Press the respective keys in the following order:

1. MENUE key  1 x
2. Enter key  1 x
3. Cursor key  4 x
4. P key  1 x
5. Enter key  1 x
6. Escape key  2 x

The DIALOG-DISPLAY (LCD) helps to follow up the individual settings. (example: swap the language from German to English.)

7. Manual operation

7.1. Start - Stop



21.03

Start:

- Press the start/stop key .
The MULTI-DISPLAY (LED) indicates the actual bath temperature. (example: 21.03 °C)

-OFF-

Stop:

- Press the start/stop key .
The MULTI-DISPLAY (LED) indicates the message "OFF".



The unit also enters the safe operating state "OFF" or "r OFF" after a mains power interruption. The temperature values entered via the keypad remain in memory. With the programmable controller in keypad control mode, press the start/stop key to restart operation. With the programmable controller in remote control mode, the personal computer must first resend the parameters set via the interface before the circulator may be restarted.

7.2. Setting the temperatures



Setp.1: 50.00°C
ExtAct: xxxxxx°C
Power: x %
Control: xxxxxx



Setp.1: 37.00°C
ExtAct: xxxxxx°C
Power: x %
Control: xxxxxx



Setp.2: 25.50°C
ExtAct: xxxxxx°C
Power: x %
Control: xxxxxx

This setting may be carried out with the programmable controller being in operating state Start or Stop!

Setting the working temperature "T1":

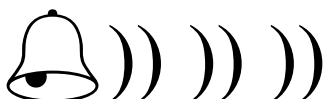
- Press the setpoint key .
The value previously set appears on the DIALOG-DISPLAY (LCD) (example: 50.00°C).
A flashing segment indicates that a value needs to be entered.
- Use the keypad to enter the new value (example: 37.00 °C).
- Press enter to store the selected value.

Setting the working temperature "T2":

- Press the setpoint key .
- Follow the instructions
- for "T1" (example: 25.50 °C).

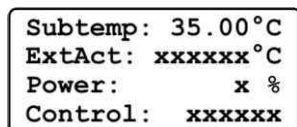
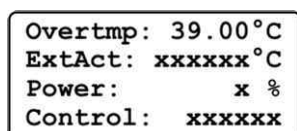
Selecting the working temperature:

- Press the setpoint key **T1** and then enter .
- Press the setpoint key **T2** and then enter .

7.3. Warning functions

More protection for your samples in the bath!

An audible signal sounds in intervals when the actual temperature value exceeds one of the set limits (patented).

**Setting the high temperature limit:**

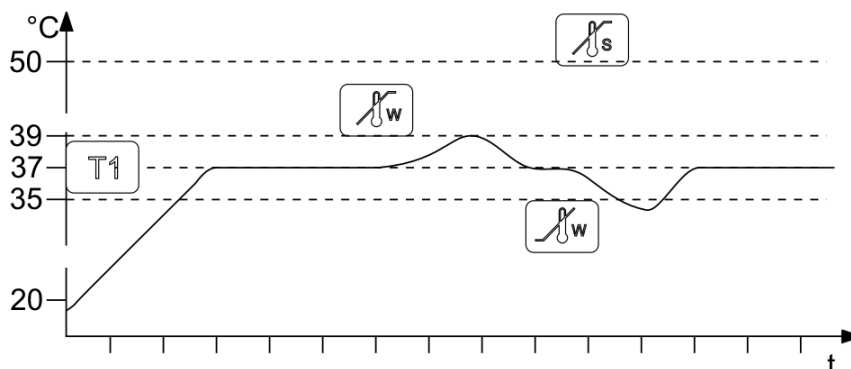
- ① Press the key .
The value previously set appears on the DIALOG-DISPLAY (LCD) (example: 305.00°C). A flashing segment indicates that a value needs to be entered.
- ② Use the keypad to enter the new value (example: 39.00 °C).
- ③ Press enter  to store the value.

Setting the low temperature limit:

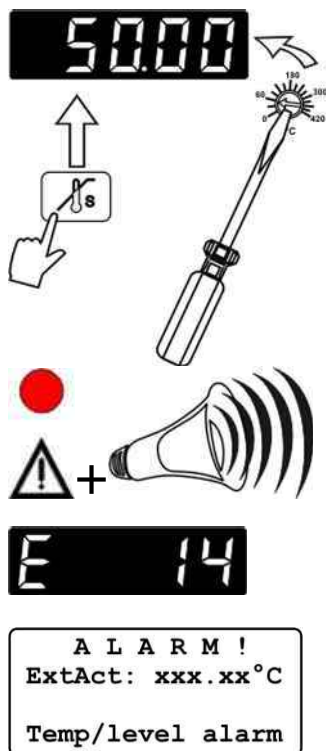
- ① Press the key .
- ② Follow the instructions
- ③ for  (example: 35.00 °C).

**Note:**

The warning functions will only be triggered when the actual bath temperature, after start from the „OFF“ or „rOFF“ mode, lies within the set limits for 3 seconds.



7.4. Setting the safety temperature (with shutdown function)



(excess temperature protection)

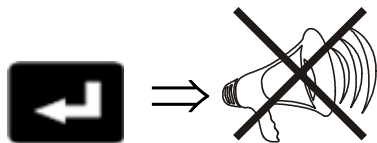
- Press the key to indicate the safety temperature value on the MULTI-DISPLAY and using a screwdriver simultaneously turn the setting screw to the desired value (example: 50 °C).

Setting range: 0 °C to 420 °C
in 2 °C steps

This safety device is independent of the control circuit. If the temperature of the bath liquid reaches the safety temperature, a complete shutdown of the controlled heating device is effected.

The alarm is indicated by optical and audible signals (continuous tone).

On the MULTI-DISPLAY (LED) and DIALOG-DISPLAY (LCD) appears the error message "E 14".



Cancel the alarm state (see page 43).

Recommendation:

Set the safety temperature at 5 to 10 °C above the working temperature setpoint.



Warning:

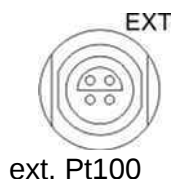
The excess temperature protection should be set at least 25 °C below the fire point of the bath liquid used!

In the event of wrong setting there is a fire hazard!

We disclaim all liability for damage caused by wrong settings!

7.5. Internal / external control

The programmable controller offers the possibility of internal temperature control in a primary bath vessel or external control directly in an external system.

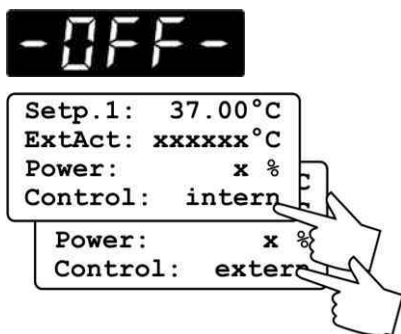


Setup for external control:

Connect a Pt100 sensor to the socket „EXT“ of the programmable controller, if necessary perform a calibration using the „ATC Ext.“ function (see page 42) and then securely fix the sensor in the external system.

Switching from internal to external control:

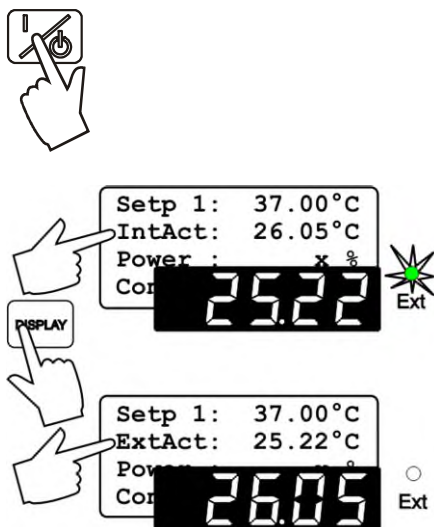
- Press the key  in operating state „OFF“ to select the control type.
- The DIALOG-DISPLAY (LCD) indicates the effective control type.



- Press the start/stop key .

Temperature indication:

- Both actual temperatures are indicated at the same time:
 - 1) on the MULTI-DISPLAY (LED)
 - 2) on the DIALOG-DISPLAY (LCD).
- Press the key  to swap the values on the displays. The indicator light „Ext“ refers to the indication on the MULTI-DISPLAY (LED).

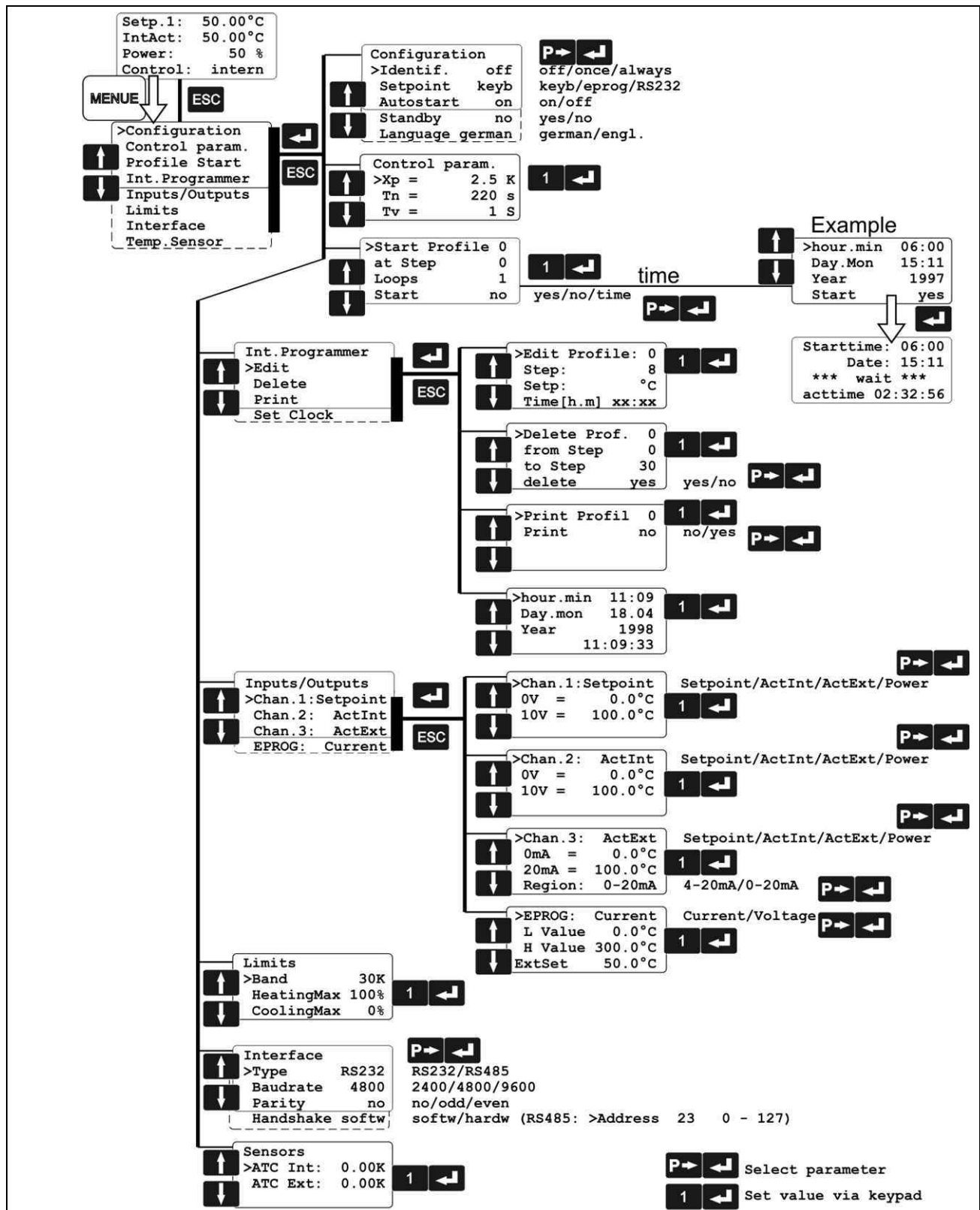


Caution:

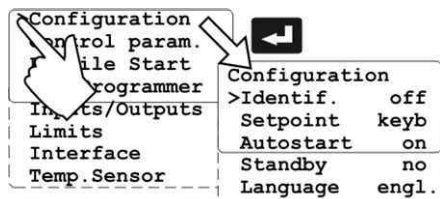
Place the external sensor into the bath medium and securely fix the sensor.

8. Menu functions

- Press the **MENUE** key  to enter the menu level.
- Use the up/down cursor keys   to select the desired submenu and press enter .
- Press escape **ESC** to return to the previous menu level.



8.1. Configuration



By means of the configuration functions, operation of the programmable controller can be optimized for the current application.

- Press enter to select the configuration submenu.
- Use the up/down cursor keys to select the desired option. A flashing line indicates that a value needs to be entered.
- Press the P-key to select the parameter and press enter .
- Press escape to return the previous menu level.

Identification

When performing an identification for the controlled system (temperature application system), the control parameters X_p , T_n and T_v will be automatically determined and stored.

Possible parameters:

off - no identification.

The control parameters ascertained during the last identification are used for control purposes.

once - single identification

The programmable controller performs a single identification of the controlled system after start. After the identification process the parameter is automatically set to "off".

always - continual identification

The programmable controller performs an identification of the controlled system whenever a new setpoint is to be reached.

NOTE: Use this setting only when the temperature application system changes permanently.

Note:

Requirement for an identification of the controlled system:

- The programmable controller must heat to a setpoint temperature at least 10 °C above the previous setpoint using the adjusted heating power.
- When the adjusted control parameters Xp, Tn and Tv are too high, this requirement may not be given with respect to on how much the setpoint temperature has to change. In this case, prior to carrying out an identification in the „OFF“ state, set the control parameters to lower values.

Recommended setting for internal control:

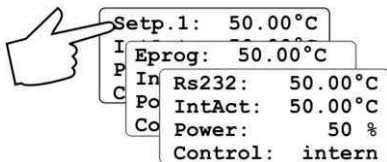
Xp = 1.0 °C

Tn = 80 s

Tv = 8 s

Setpoint

The programmable controller provides three possibilities for the setpoint selection. The selected mode is indicated on the DIALOG-DISPLAY (LCD).



Possible parameters:

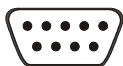
keyb- via keypad (working temperature T1 or T2) or via the integrated programmer.

eprog - via the analog interface REG+E-PROG (21) through an external programmer.

RS232 - via the serial RS232/RS485 interface (20) through a PC or superordinated data system.



REG+E-PROG



SERIAL

Autostart

Note:

The programmable controller has been configured and supplied by JULABO according to N.A.M.U.R. recommendations. This means for the start mode, that the unit must enter a safe operating state after a power failure (non-automatic start mode). This safe operating state is indicated by „OFF“ or „rOFF“, resp. on the MULTI-DISPLAY (LED). A complete shutdown of the main functional elements such as heater and circulation pump is effected simultaneously.

Should such a safety standard not be required, the AUTOSTART function (automatic start mode) may be activated, thus allowing the start of the programmable controller directly by pressing the mains power switch or using a timer.

Possible parameters:

on - AUTOSTART on

off - AUTOSTART off



Warning:

For supervised or unsupervised operation with the AUTOSTART function, avoid any hazardous situation to persons or property.

The programmable controller does no longer conform to N.A.M.U.R. recommendations.

Take care you fully observe the safety and warning functions of the programmable controller.



STAND-BY

Stand-by input

External stand-by for emergency switch-off
(connector - see page 6)

Possible parameters:

no - stand-by input is ignored

yes - stand-by input is active

Language

There are two options for the language of the DIALOG-DISPLAY (LCD): German or English.

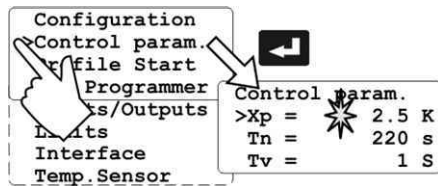
Possible parameters:

German (deutsch)

English (engl.)

8.2. Control parameters

When performing an identification for the controlled system (temperature applications system) (see page 28), the control parameters X_p , T_n , and T_v will be automatically determined and stored.



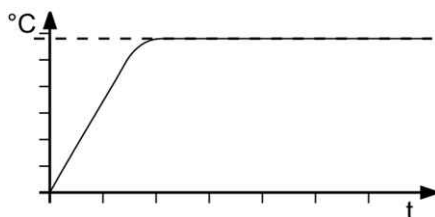
Each parameter may be manually set via the keypad if necessary, to allow optimum control performance.

$X_p =$ 2 . 5 ↵

- Press enter ↵ to select the submenu „control parameters“.
- Use the up/down cursor keys ↑ ↓ to select the desired option. A flashing segment indicates that a new value needs to be entered.
- Use the numeral keypad to set the value and then set with enter ↵ (example: $X_p = 2.5\text{ °C}$).
- Press escape ESC to return to the previous menu level.

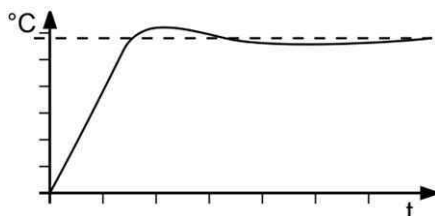
Optimization instructions for the PID control parameters:

The heat-up curve reveals inappropriate control settings. (example: working temperature T_1)

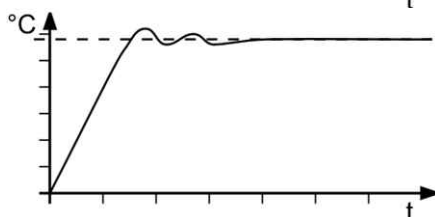


optimum setting

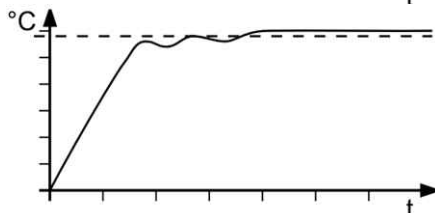
Inappropriate settings may produce the following heat-up curves:



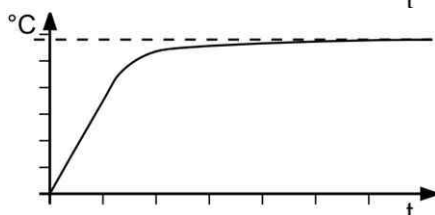
X_p too low



T_v/T_n too low



X_p too high
or
 T_v too high



T_v/T_n too high
or
 X_p too high

8.3. Start of a profile

The start menu of the programmable programmer allows calling up and defined starting of one of six previously stored temperature profiles.

There are two possibilities for manually starting a program:

1. Starting a program from the OFF status:

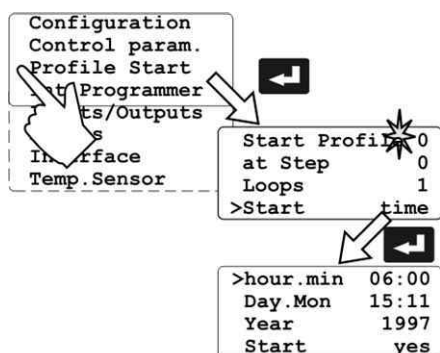
The programmer switches back to the OFF status at the end of the program.

1.

2. Starting a program from the operating status.

The programmer is started with the Start key , and the bath is heated to the desired temperature, for example 100 °C. At the end of the program, the programmer switches to the operating status and holds the bath temperature stable at 100.00 °C.

2.



- Press enter to select the submenu „Profile Start“.
- Use the up/down cursor keys to select the desired option.

A flashing segment indicates that a number needs to be entered.

Start Profile 0 to 5
at Step 0 to 60
Loops 1 to 99

Enter the desired number and set each entry with enter .

Start no / yes ⇒ (manual start)
 or
time ⇒ (via integrated timer)

A flashing line indicates that a parameter needs to be entered.

Press the P-key to select the respective parameter and press enter .

Example: hour.min 6:00 h

0 6 - 0 0 ↵

```
>hour.min 06:00
Day.Mon 15:11
Year 1997
Start yes
```

```
Starttime: 06:00
Date: 15:11
*** wait ***
acttime 02:32:56
```

- When selecting the parameter **time**, a new menu level is called up for entry of the start time.
A flashing segment indicates that a start time needs to be entered.

hour.min	Start time
Day.Mon	day and month
Year	year

Set each entry with enter ↵.

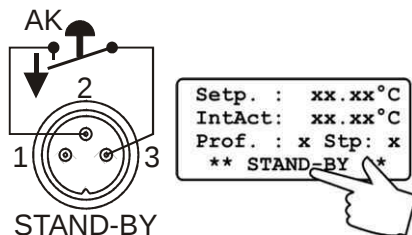
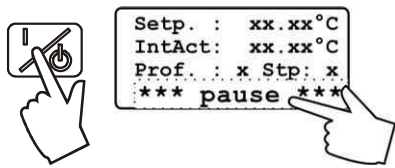
Start no / yes

A flashing line indicates that the parameter „yes“ needs to be entered.

Press the P-key P➡ to select the parameter and press enter ↵.

- The programmable controller switches to waiting mode and a flashing line „wait“ appears on the DIALOG-DISPLAY (LCD). The start time and actual time are permanently indicated on the display.

8.3.1. Interrupting a profile



Interrupting a profile:

Press the start/stop key  to interrupt or restart a profile. The setpoint and time period set for the corresponding section are thus stopped at the values presently achieved. The programmable controller is put on hold and the message „pause“ flashes on the DIALOG DISPLAY (LCD).

- A profile can be interrupted or restarted by an external emergency shut-off.(see page 6).



CAUTION:

This is not an actual emergency shut-off!

- The setpoint control and the timer are interrupted by breaking the contact “AK”. The programmer switches to the waiting position, while displaying this condition with a blinking LCD display.

Important:

To achieve this, the Stand-by condition must first be activated and the Autostart function turned on. (see page 30).

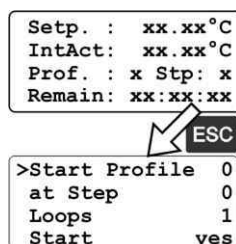


Warning:

Following a power interruption, it would be possible in this condition for the programmer to restart automatically. The safety and warning functions of the programmer should always be used to their fullest capacity.

See warning page 30

Termination of a profile:



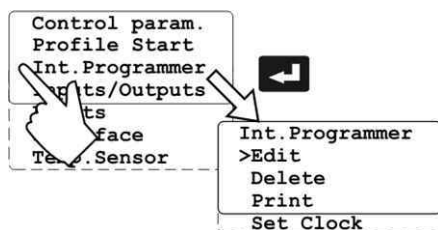
A profile can be terminated by pressing the escape key . The programmer switches back to the Start menu.

- Press escape  again to leave the menu or use the cursor keys   to remain in the Start menu.

The execution of another temperature profile can now be prepared if necessary.

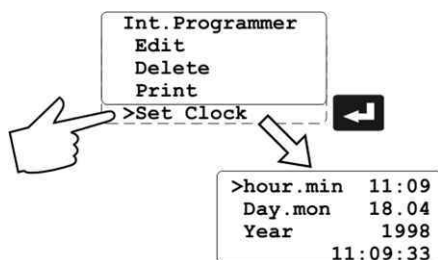
8.4. Integrated programmer

The integrated programmer allows any desired temperature program sequences to be realized. Such a temperature sequence is called profile. A profile consists of individual sections defined by duration (t:) and target temperature. Target temperature is the setpoint (T:), that is achieved at the end of a section. The programmer uses time and temperature difference values within a section to calculate a temperature ramp.



- Press enter to select the submenu „Int. Programmer“.
- Use the up/down cursor keys to select the desired option. Then press enter to open. A flashing segment indicates that a number or value needs to be entered.

Edit	Compile profiles Display sections
Delete	Delete sections
Print	Print a programmed profile
Set clock	Set the real time on the programmable controller



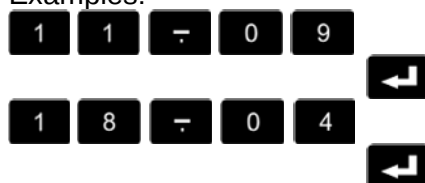
Setting the clock

The integrated clock provides the flexibility to start a profile at any date and time. The clock is preset at the JULABO factory.

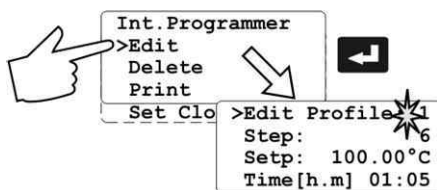
- Lines 1 to 3:
Check for correctness of the preset date and time and correct if necessary.

The time is displayed permanently in line 4.

Examples:



- Use the numerals to set time, date and year and set each entry with enter .
- Press escape to return to the previous menu level.



Edit

Compile profiles:

- A flashing segment indicates that a number needs to be entered.

Under submenu „Edit Profile“ enter a profile number.

Six profiles may be stored (nos. 0 to 5).

Examples:

Profile No. 1



Step



Setpoint



Time



- Then programme the desired values for each section. Use the keypad to set section number, target temperature and time period. Set each entry with enter .

When the program is running, only sections having complete information for target temperature and time period are considered.

It makes sense, to leave out section numbers in the profile, in order to use them later for corrections in the profile.

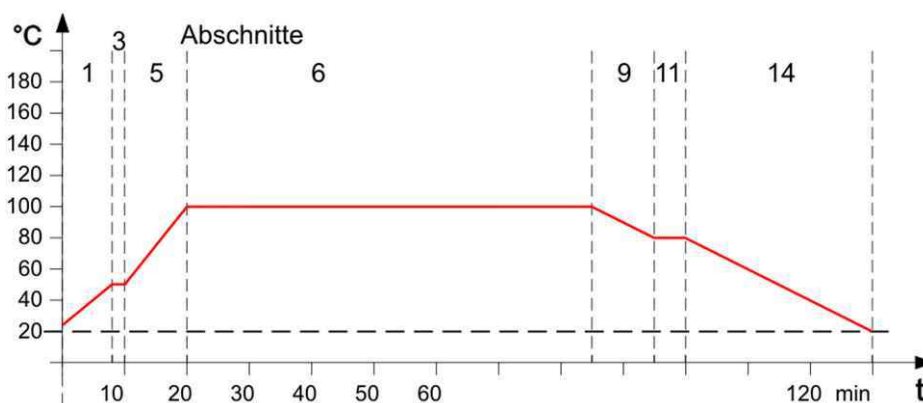
Important:

If a time of 00:00 is set for a profile, the profile is continued with the next section only after the setpoint temperature ($\pm 0.2^\circ\text{C}$) is reached.

- Press escape to return to the previous menu level.

Example:

Step	(No.)	1	3	5	6	9	11	14
Setpoint	(°C)	50	50	100	100	80	80	20
Time	(h:m)	00:08	00:02	00:10	01:05	00:10	00:05	00:30



Step



```

Edit Profile: 1
>Step:       3
Setp:       50:00°C
Time[h.m] 00:02
  
```

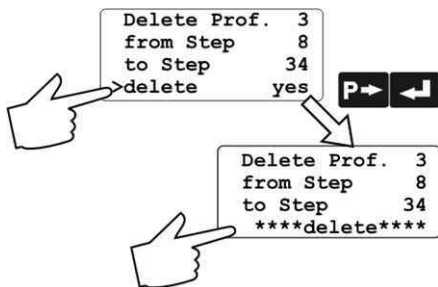
Display sections:

- Use the cursor keys to select the submenu „Step“, enter the desired number and press enter .
- The values previously set are displayed.



Delete

- A flashing segment indicates that the respective profile number needs to be entered in which one or more consecutive sections are to be deleted.
- In lines 2 and 3 of the DIALOG DISPLAY (LCD) enter the numbers of the sections to be deleted. Press enter



delete no / yes

Press the P-key to select the parameter „yes“ and press enter . Line 4 indicates the deletion.

Example:

Delete section 8 to section 34 in profile 3.

- Press escape to return to the previous menu level.

Print

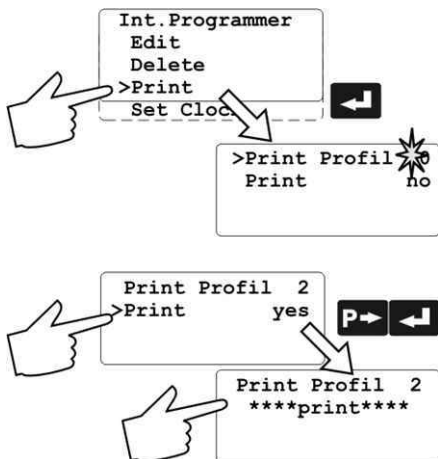
Each profile may be printed via the serial interface for control or documentation.

- A flashing segment indicates that the number of the profile to be printed needs to be entered.

Print no / yes

Press the P-key to select the parameter „yes“ and press enter .

Printing is indicated in line 2.

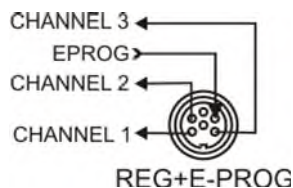


Profile 1

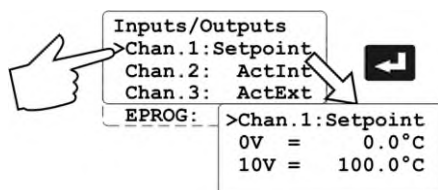
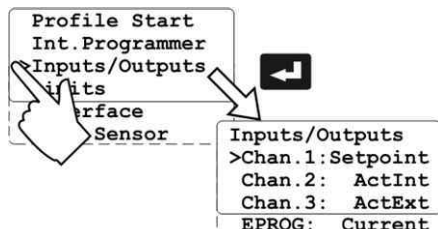
Step 0	not defined!	
Step 1	50	00:08
Step 2	not defined!	
Step 3	50	00:02
Step 4	not defined!	
Step 5	100	00:10
Step 6	100	01:05
Step 7	not defined!	
Step 8	not defined!	
Step 9	80	00:10
Step 10	not defined!	
Step 11	80	00:05
Step 12	not defined!	
Step 13	not defined!	
Step 14	20	00:30
Step 15	not defined!	
	etc.	

This printing example shows the profile given as example on page 36.

8.5. Analog inputs/outputs



This submenu enables setting of the input and output values for the programmer input and the temperature recorder outputs of socket REG+E-PROG (21).



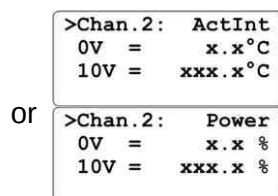
- Press enter to select the inputs/outputs submenu.
- Use the up/down cursor keys to select the desired option and press enter to open.

Chan.1 voltage output for recorder (V)
Chan.2 voltage output for recorder (V)
Chan.3 current output for recorder (mA)
EPROG external programmer input

First define the desired output value for channels 1 to 3:

Press the P-key to select the desired output value and set with enter .

Setpoint active setpoint temperature
 (T1, T2, integr. programmer/ext. programmer)
ActInt internal actual temperature value
 (bath temperature)
ActExt external actual temperature value
 (external sensor)
Power periodic or intermittent heating or cooling



- Then select the display size for channels 1 to 3:

Channel 1 and 2 voltage outputs

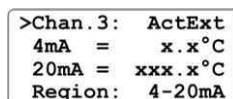
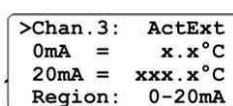
Assign the voltage values of 0 V to the lowest and 10 V to the highest necessary temperature or power rating required as an output value (°C or %).

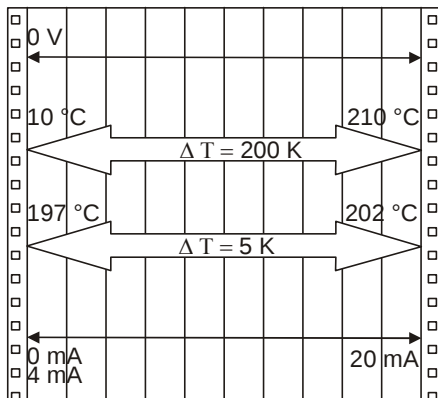
Current output channel 3

Assign the current values 0 mA or 4 mA to the lowest and 20 mA to the highest temperature or power rating required as an output value (°C or %).

The current output offers 2 ranges for selection:
 0 to 20 mA and 4 to 20 mA.

Select the desired range by pressing the P-key and set with enter . The LCD display changes automatically.





Examples:

lowest temperature value: 10 °C
 highest temperature value: 210 °C
 Fig. shows 200 °C scaled to paper width
 rise: 50 mV/°C

lowest temperature value: 197 °C
 highest temperature value: 202 °C
 Fig. shows 5 °C scaled to paper width
 rise: 2000 mV/°C

>EPROG:	Current
L Value	0.0 °C
H Value	300.0 °C
ExtSet	50.0 °C

EPROG - Input

This input is necessary when the nominal value is to be determined and set by an external programmer.

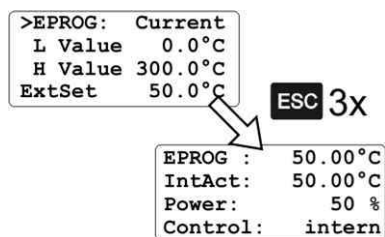
Connect the external programmer to socket (21) REG+E-PROG of the programmable controller.

- The programmer input of the programmable controller can be matched to the output signal of the external programmer.

Voltage voltage input
Current current input

Select the desired input value with the P-key  and set with enter .

- „L Value“ - **Setting the LOW value:**
 Adjust and set the lowest desired working temperature on the programmer (e.g. 0 °C).
 Enter this same temperature on the programmable controller by pressing the appropriate buttons on the keypad and press enter  to set.
- „H Value“ - **Setting the HIGH value:**
 Adjust and set the highest desired working temperature on the programmer (e.g. 300 °C).
 Enter this same temperature on the programmable controller by pressing the appropriate buttons on the keypad and press enter  to set.
- Return to the standard display by pressing escape .

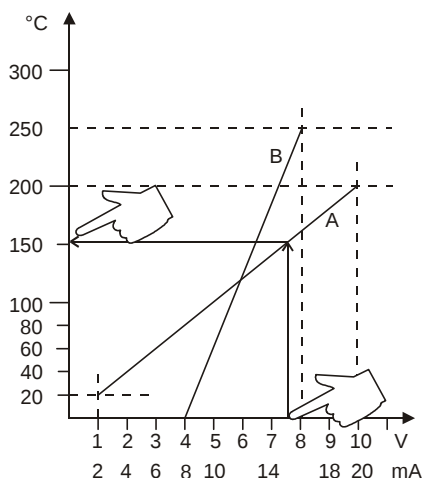
**Example:**

- Setting a temperature of 50 °C on the external programmer!

The value adjusted and set on the external programmer is displayed in line 4 of the DIALOG-DISPLAY (LCD) for control purposes (Example: ExtSet: 50.0 °C).

After returning the LCD display to standard display by pressing escape **ESC** („Setpoint“ - see page 29) this value is displayed in line 1 (Example: EPROG 50.00 °C).

This EPROG input enables the use of different voltage and current values as program parameters.



- „L Value“ - Setting the LOW value:

- 1) Adjust and set the lowest desired value on the voltage or current source resp. (Example A: 1 V).
- 2) Assign a lower temperature threshold value to this adjusted voltage/current value by pressing the appropriate buttons on the keypad of the programmable controller

(Example A: 20 °C) and set by pressing enter **↵**.

- „H Value“ - Setting the HIGH value:

- 1) Adjust and set the highest desired value on the voltage or current source resp. (Example A: 10 V).
- 2) Assign an upper temperature threshold value to this adjusted voltage/current value by pressing the appropriate buttons on the keypad of the programmable controller

(Example A: 200 °C) and set by pressing enter **↵**.

- Return to the standard display by pressing escape **ESC**.

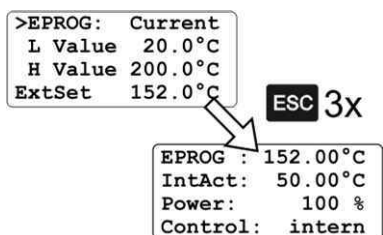
Example B in the diagram serves to illustrate that the end point values are freely selectable.

Example out of diagram A:

- Adjusting the voltage source for an output of 7.6 V!

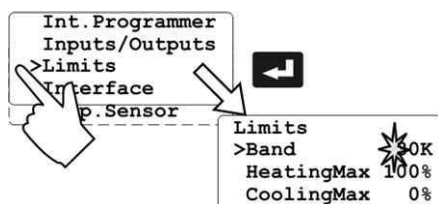
Line 4 of the DIALOG-DISPLAY (LCD) shows the externally set setpoint value. The programmable controller calculates this value from the rise angle of the two predecided end points (in example A: 7.6 V correspond to an external setpoint temperature of 152.0 °C).

After returning the LCD display to standard display by pressing escape **ESC**, this value is displayed in line 1 (Example: EPROG 152.00 °C).

**Notice:**

If this adjustment is not correctly performed at two different points, the setpoint setting will be incorrect.

8.6. Limits



When operating the programmable controller under external control, band limiting is active. The preset value determines the maximum temperature difference between the internal bath and the external load. This adjustment possibility prevents sensitive equipment and temperature devices from damage.

Heating and cooling power of the programmable controller are adjustable.

100 % corresponds to the values in the technical specifications of the equipment.

- Select the submenu „Limits“ with enter
- Select the desired option with the up/down cursor keys

A flashing digit indicates that a value needs to be entered.

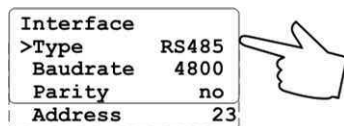
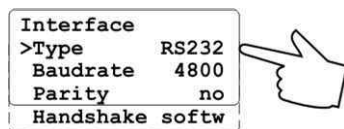
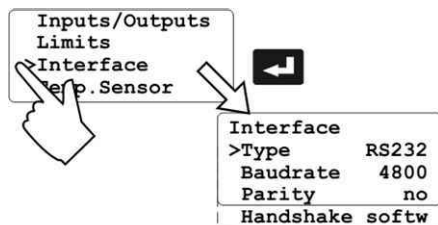
Band 0 to 200 °C

HeatingMax 0 to 100 % in steps of 1 %

CoolingMax 0 to 100 % in steps of 1 %

- To set the newly entered value press enter .
- To return to the previous menu level press escape .

8.7. Interface



The interface parameters are set by selecting the submenu „Interface“ on the programmable controller. Normally, this is a one-time-only adjustment.

- Press enter to select the submenu „Interface“.
- Select the desired option with the up/down cursor keys . Enter the desired value for the flashing digit.

Type RS232 / RS485

Baudrate 2400/4800/9600

Parity none/even/odd

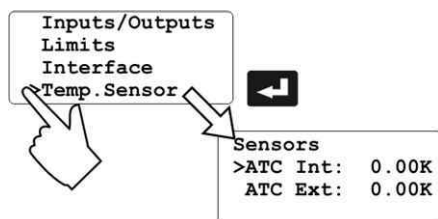
Handshake software handshake/hardware handshake

Address 0 to 127

- Press the P-key to select the desired parameter and set with enter .
- Return to the previous menu level with escape .

8.8. Sensors

ATC - Absolute Temperature Calibration



- Select the submenu „Temp.Sensor“ with enter .
- Select the desired option with the up/down cursor keys  . A flashing digit indicates that a value needs to be entered i.e. set.
ATC Int.: used during the configuration of a Pt100 sensor attached on the socket labeled “INT”.

ATC Ext.: used during the configuration of a Pt100 sensor attached on the socket labeled “EXT”.

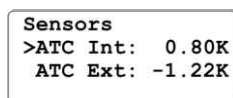
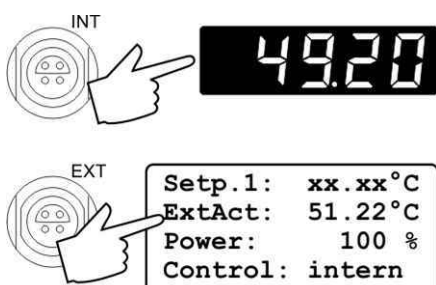
Setpoint range for internal or external calibration: $\pm 9.99\text{ }^{\circ}\text{C}$.

- Enter the desired correction value and set this value by pressing ENTER .

Thermometer (T_M)



Programmable controller (T_L)



Example:

1. Immerse temperature sensors individually or together in a calibration bath at 50°C , for example, and allow the reading to stabilize.
2. Both temperature values are displayed simultaneously on the controller readout:
on the MULTI-DISPLAY:
49.20 $^{\circ}\text{C}$ for temperature sensor attached to the socket labeled “INT”.
on DIALOG-DISPLAY:
51.22 $^{\circ}\text{C}$ for temperature sensor attached to the socket labeled “EXT”.
3. Calculate the temperature difference between the programmable controller (T_L) and the thermometer (T_M) (change in $T = T_M - T_L$) and enter the correction value as the ATC parameter.
4. For ATC Int, enter the correction value (for example 0.80 $^{\circ}\text{C}$) with the keypad. Confirm entry with the Enter key .
5. .
6. For ATC Ext, enter the correction value, (for example -1.22 $^{\circ}\text{C}$) followed by the Enter key .
7. Return to standard display with the Escape key .

9. Troubleshooting guide / Error messages



Whenever the microprocessor electronics registers a failure, a complete shutdown of the heating device is performed.

The alarm light "⚠" illuminates and a continuous signal tone sounds.

E 05

E 07

E 12

E 14

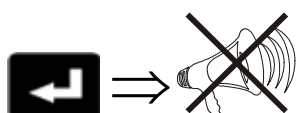
E 15

E 16

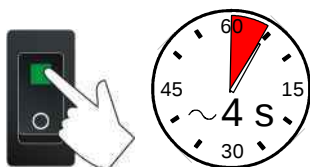
E 17

E 18

- Cable of the working temperature sensor interrupted or short-circuited.
- Other errors
- Error in A/D converter.
- Safety sensor defect.
- The safety temperature value lies below the working temperature setpoint.
Set the safety temperature to a higher value.
- External control selected, but external Pt100 sensor „EXT“ not connected.
- Heating circuit interrupted.
- Heating circuit short-circuited or interrupted.
- Defective alarm relay.

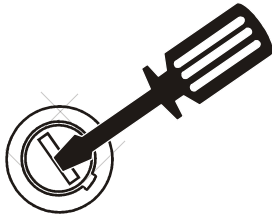


- Press enter  to quit the audible signal.



- After eliminating the malfunction, press the mains power switch off and on again to cancel the alarm state.

If the unit cannot be returned to operation, contact an authorized JULABO service station.



Fuses

- The mains fuses on the rear of the unit may easily be exchanged as shown on the left.
- Fine fuses 230 V, T10 A, dia. 5 x 20 mm
 115 V, T12.5 A, dia. 6.3 x 32 mm
 T1.25 A, dia. 5 x 20 mm



Warning:

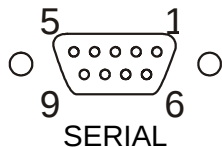
Before exchanging the fuses, turn off the mains power switch and disconnect the power plug from the mains socket!
Use only fine fuses with the specified nominal value.

10. Electrical connections

**Notice:**

Use shielded cables only.

The shield of the connecting cable is electrically connected to the plug housing.

**RS232/RS485 serial interface (30)**

This port can be used to connect a computer with an RS232 or RS485 cable for remote control of the programmable controller.

Pin assignments RS232:

Pin 2	RxD	Receive Data
Pin 3	TxD	Transmit Data
Pin 5	0 V	Signal GND
Pin 7	RTS	Request to send
Pin 8	CTS	Clear to send

Pin 1; 4; 6, 9 Reserved - do not use!

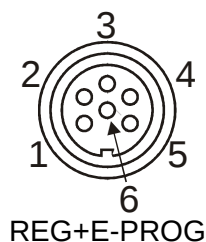
Pin assignments: RS485

Pin 3	A	
Pin 5	0 VD	Signal GND
Pin 8	B	
Pins 1, 2, 4, 6, 7, 9		Reserved - do not use!

Interface correspondence: RS232:

Programmable controller		Computer
<u>9-pole plug</u>		<u>9-pole socket</u>
Pin 2 RxD	↔	Pin 3 TxD
Pin 3 TxD	↔	Pin 2 RxD
Pin 5 GND	↔	Pin 5 GND
Pin 7 RTS	↔	Pin 8 CTS
Pin 8 CTS	↔	Pin 7 RTS

Accessories:	Order No.	Description
	8 980 073	RS232 interface cable 9-pol./9-pol. , 2,5 m
	8 900 110	USB interface adapter cable



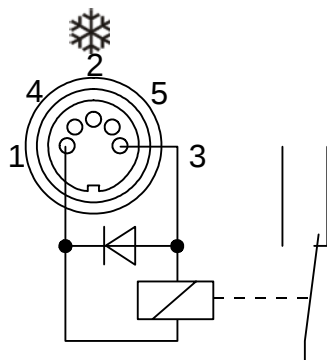
Programmer input / temperature recorder output (31)

Analog inputs / outputs see page 38

Pin	Signal	
1	Voltage output	Channel 1 0 ... 10 V
2	Voltage output	Channel 2 0 ... 10 V
3	GND for outputs	0 V
4	Programmer input	EPROG 0 to 10 V / 0 to 20 mA
5	Current output	Channel 3 0 to 20 mA / 4 to 20 mA
6	GND for Programmer	0 V

Control output (32)

The  connector may be used for control of JULABO refrigerated programmable controllers or as output for alarm messages.



Pin assignment:

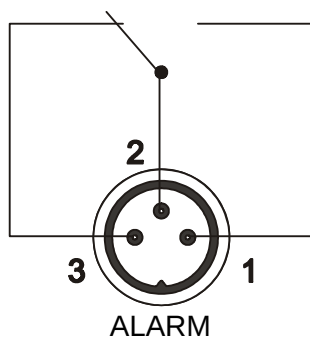
Pin	Signal
1	+24 V (I max. current 25 mA)
2	0 V
3	Alarm relay
4	Reserved - do not use!
5	Cooling pulse

Circuit: Operation = relay powered
 Alarm = relay not powered

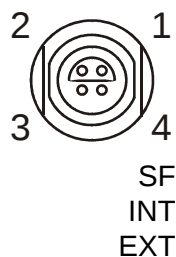
Alarm output (34)

(for external alarm signal)

This potential-free change-over contact is activated in case of an alarm when pins 2 and 3 are connected.



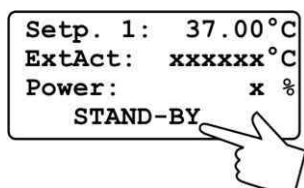
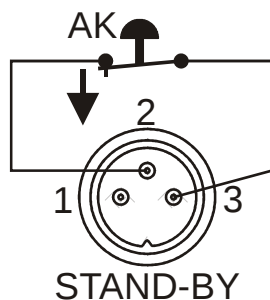
Switching capacity max. 30 W / 40 VA
 Switching voltage max. 125 V~/–
 Switching current max. 1 A



Socket for temperature sensors (19, 20, 21)

Pin assignment:

Pin	Signal
1	Current+
2	Voltage+
3	Voltage-
4	Current-



STAND-BY input (33) (for external emergency switch-off)

Pin assignment:	Pin	Signal
	1	not connected
	2	5 V / DC
	3	0 V

Use shielded cables only.

Activate the stand-by input:

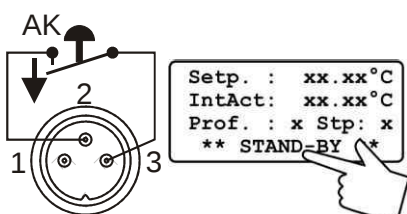
- Under menu item Stand-by, set the parameter to „yes“ (see page 30).
- Connect an external contact 'AK' (e.g. for emergency switch-off) or an alarm contact of the superordinated system.
- If the connection between Pin 2 and Pin 3 is interrupted by opening the contact 'AK', a complete shutdown of the heating device is effected, and the unit enters the condition "OFF".
As long as the contact remains open, line 4 of the DIALOG-DISPLAY (LCD) flashes and displays the message „STAND-BY“.

If the contact is reclosed, the programmable controller returns to standby mode and "OFF" is displayed.

Additional tips for using the stand-by command:

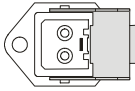
The stand-by function can be used in conjunction with the autostart feature (see page 30).

1. If the autostart function is not turned on, the stand-by input should be used as described above.
 2. If the autostart function is enabled, the instrument will revert back to the original method of entering the setpoint (i.e. keypad, RS232, analog input, etc.).
- Entering the setpoint with the keypad, for example **T1**. As described above, a bipolar shut-down is accompanied by the "STAND-BY" display and the OFF status. The programmable controller starts again when the contact is reclosed. The temperature of the bath liquid changed during the STAND-BY status.
 - Entering the setpoint with the programmer (see pages 32 and 34). The display STAND-BY appears. The setpoint value and the time are both held at the current value. The temperature of the bath fluid will be held constant at this temperature. The programmer continues once the contact is reclosed.



CAUTION:

This is not an actual emergency shut-off!



Control connector (35)

The connector may be used with solenoid valves.

Line voltage: 230 V~ / max. 1.25 A
 115 V~ / max. 1.25 A

11. Remote control

11.1. Setup for remote control



Select the „Configuration“ submenu and select the option „Setpoint“ to define the interface (see page 29).

The interface parameters are set by selecting the submenu „Interface“ on the programmable controller. Normally, this is a one-time-only adjustment. (Selecting and setting menu items, see page 41.)

Factory settings:

RS232

BAUDRATE	4800 bauds
PARITY	even parity
HANDSHAKE	Protocol RTS/CTS (hardware handshake)
Data bits	7
Stop bit	1



Like all parameters which can be entered through the keypad, interface parameters are stored in memory even after the programmable controller is turned off.

11.2. Communication with a PC or a superordinated data system

Suitable terminal programs for communicating with a PC are:

- MS-Windows - TERMINAL.EXE (included with MS-Windows).



If the programmable controller is put into remote control mode via the configuration level, the display will read "r OFF" = REMOTE STOP.

The programmable controller is now operated via the computer.

In general, the computer (master) sends commands to the programmable controller (slave). The programmable controller sends data (including error messages) only when the computer sends a query.

A transfer sequence consists of:

- address (RS485 interface only)
- command
- space (↔; Hex: 20)
- parameter (the character separating decimals in a group is the period)
- end of file (↵; Hex: 0D)

The commands are divided into **in** or **out** commands.

in commands: asking for parameters to be displayed

out commands: setting parameters



The **out** commands are valid only in remote control mode.

When the RS485 interface is used, the three-digit instrument address stands in front of each command.
(example: address Ad32 = **A032**)

Examples:

Command to set the working temperature T1 to 55.5 °C

out_sp_00 ↔ 55.5↵

A032_out_sp_00 ↔ 55.5↵

Command to ask for the working temperature T1:

in_sp_00↵

A032_in_sp_00↵

Response from the programmable controller:

55.5↵

A032_55.5↵

11.3. List of commands

When the RS485 interface is used, the instrument address stands in front of each command (Axxx_).

in-commands: Asking for parameters or temperature values to be displayed.

Command	Parameter	Response of programmable controller
version	none	Number of software version (V X.xx)
status	none	Status message, error message (see page 53)
in_pv_00	none	Actual bath temperature.
in_pv_01	none	Heating power being used (%).
in_pv_02	none	Temperature value registered by the external Pt100 sensor.
in_pv_03	none	Temperature value registered by the safety sensor. "  ".
in_sp_00	none	Working temperature "T1"
in_sp_01	none	Working temperature "T2"
in_sp_03	none	High temperature warning limit "  ".
in_sp_04	none	Low temperature warning limit "  ".
in_sp_05	none	Setpoint temperature of the external programmer (socket - REG+E-PROG) .
in_hil_00	none	Max. cooling power (%).
in_hil_01	none	Max. heating power (%).
in_mode_01	none	Selected working temperature: 0 = "T1". 1 = "T2".
in_mode_02	none	Identification type: 0 = no identification 1 = single identification 2 = continual identification
in_mode_03	none	Type of the programmer input: 0 = Voltage 0 V to 10 V 1 = Current 0 mA to 20 mA

Command	Parameter	Response of programmable controller
in_mode_04	none	Internal/external temperature control: 0 = Temperature control with Pt100 sensor „INT“. 1 = Temperature control with Pt100 sensor „EXT“.
in_mode_05	none	Circulator in Stop/Start condition: 0 = Stop 1 = Start
in_par_01	none	Time constant of the external bath.
in_par_02	none	Internal slope.
in_par_03	none	Time constant of the internal bath.
in_par_04	none	Band limiting (max. difference between the temperatures in the internal bath and external system).
in_par_05	none	Ratio for max. cooling power versus max. heating power.
in_par_06	none	Xp control parameter of the internal controller.
in_par_07	none	Tn control parameter of the internal controller.
in_par_08	none	Tv control parameter of the internal controller.
in_par_09	none	Xp control parameter of the cascade controller.
in_par_10	none	Proportional portion of the cascade controller.
in_par_11	none	Tn control parameter of the cascade controller.
in_par_12	none	Tv control parameter of the cascade controller.

out commands: Setting parameters or temperature values.

Command	Parameter	Response of circulator
out_mode_01	0	Use working temperature "T1"
out_mode_01	1	Use working temperature "T2"
out_mode_02	0	No identification. Temperature control by using the stored parameters.
out_mode_02	1	Single identification of controlled system after the next start.

Remote control

Command	Parameter	Response of circulator
out_mode_02	2	Continual identification of controlled system whenever a new setpoint is to be reached.
out_mode_04	0	Temperature control with Pt100 sensor „INT“.
out_mode_04	1	Temperature control with Pt100 sensor „EXT“.
out_mode_05	0	Stop the programmable controller = r OFF.
out_mode_05	1	Start the programmable controller.
out_sp_00	xxx.x	Set working temperature "T1".
out_sp_01	xxx.x	Set working temperature "T2".
out_sp_03	xxx.x	Set high temperature warning limit  .
out_sp_04	xxx.x	Set low temperature warning limit  .
out_hil_00	xxx	Set the desired maximum cooling power (0 % to 100 %). This adjustment is required only for proportionally controlled refrigerated circulators.
out_hil_01	xxx	Set the desired maximum heating power (10 % to 100 %).
out_par_04	xxx	Band limiting during external control. Setting the maximum difference between the temperatures in the internal bath and external system.
out_par_05	xxx	Ratio for max. cooling power versus max. heating power (0...0.99).
out_par_06	xxx	Xp control parameter of the internal controller.
out_par_07	xxx	Tn control parameter of the internal controller.
out_par_08	xxx	Tv control parameter of the internal controller.
out_par_09	xxx	Xp control parameter of the cascade controller.
out_par_10	xxx	Proportional portion of the cascade controller.
out_par_11	xxx	Tn control parameter of the cascade controller.
out_par_12	xxx	Tv control parameter of the cascade controller.

11.4. Status messages / error messages

The programmable controller sends data (including error messages) only when the computer sends a query.

Status messages	Description
00 MANUAL STOP	Programmable controller in "OFF" state.
01 MANUAL START	Programmable controller in keypad control mode.
02 REMOTE STOP	Programmable controller in "r OFF" state.
03 REMOTE START	Programmable controller in remote control mode.
Error messages	Description
-02 REFRIGERATOR ALARM	Control cable of the refrigerated circulator or MVS solenoid valve controller short-circuited or interrupted.
-03 EXCESS TEMPERATURE WARNING	High temperature warning "  ".
-04 LOW TEMPERATURE WARNING	Low temperature warning "  ".
-05 WORKING SENSOR ALARM	Working temperature sensor short-circuited or interrupted.
-07 I ² C-BUS ERROR	Internal error when reading or writing the I ² C bus.
-08 INVALID COMMAND	Invalid command.
-09 COMMAND NOT ALLOWED IN CURRENT OPERATING MODE	Invalid command in current operating mode.
-10 VALUE TOO SMALL	Entered value too small.
-11 VALUE TOO LARGE	Entered value too large.
-12 TEMPERATURE MEASUREMENT ALARM	Error in A/D converter.
-13 WARNING : VALUE EXCEEDS TEMPERATURE LIMITS	Value lies outside the adjusted range for the high and low temperature warning limits. But value is stored.
-14 TEMPERATURE/LEVEL ALARM	Safety temperature alarm
-15 EXTERNAL SENSOR ALARM	External control selected, but external Pt100 sensor not connected.
-16 TRIAC/RELAY CONNECTION OPEN	Heating circuit interrupted.
-17 TRIAC SHORTED	Heating circuit short-circuited.
-18 RELAY SHORTED	Defective alarm relay.

12. Cleaning / repairing the unit

**Caution:**

Improper maintenance or repair can result in electric shock or damage to the unit.

- Repairs and any other work are to be carried out only by qualified service personnel authorized by JULABO.
- Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
- Prevent humidity from entering into the unit.

Cleaning:

The controller is designed for continuous operation under normal conditions. Periodic maintenance is not required.

Clean the outside of the unit using a wet cloth and low surface tension water.

Repairs:

Before asking for a service technician or returning a JULABO instrument for repair, please contact an authorized JULABO service station.

JULABO Technical Service

fon: +49 7823 5166

fax: +49 7823 5199

mail: service.de@julabo.com

Returning a unit:

When returning the unit:

- Clean the unit and, if necessary, decontaminate the unit in order to avoid endangering service personnel.
- Attach a short fault description.
- During transport the unit has to stand upright. Mark the packing correspondingly.
- When returning a unit, take care of careful and adequate packing.
- JULABO is not responsible for damages that might occur from insufficient packing.



JULABO reserves the right to carry out technical modifications with repairs for providing improved performance of a unit.

